

8306502

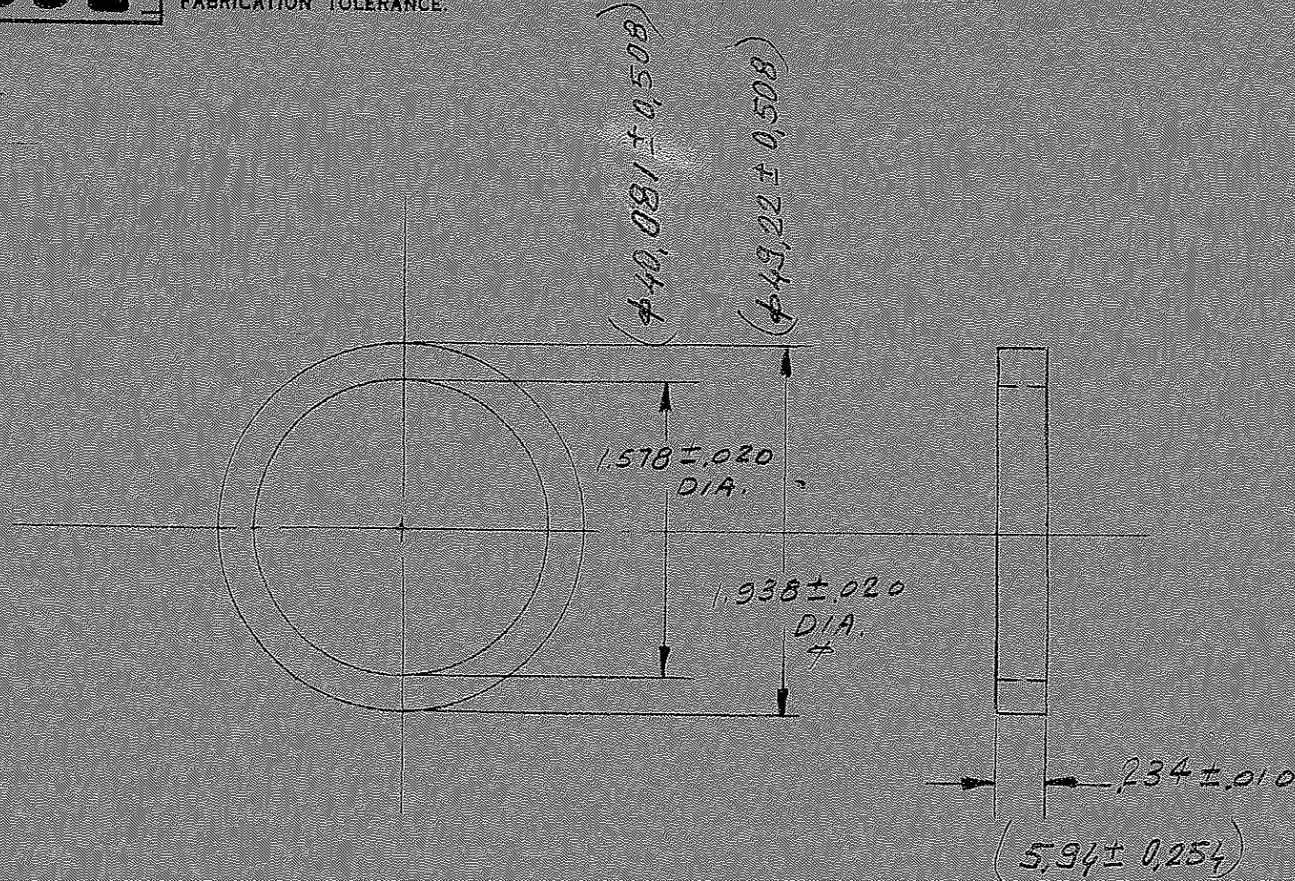
PERMISSIBLE VARIATION ON COMMON  
FRACTION DIMENSIONS TO MACHINED SURFACES  
TO BE  $\pm 0.010$  UNLESS OTHERWISE SPECIFIED  
FABRICATION TOLERANCE.

BREAK ALL SHARP  
CORNERS UNLESS  
OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED  
HOLES  $118^\circ$  X ONE THRD DEEP

SURFACE FINISH SPECS  
IS IN ACCORDANCE  
WITH G.M. ENGR. STDS.

66 1024  
Yel No. 1024  
Sta No. 99



E.M.D. PART NO TO BE MOLDED OR STAMPED ON GASKET.

ENGINEERING APPROVAL  
OF SOURCE REQUIRED

								MATERIAL EMS-602 DURO-70 OIL RESISTANT		NAME OF PART		PART NO.		IT. NO.			
				NO. REQUIRED PER ASSEMBLY		DR. Schmahl CK. Kusta		DATE 4-17-61		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.							
				CH. CK.		SUP. Kusta		DATE 4-17-61									
13024 A				NOTE REVISED				9575 TR		6102		6102		GASKET		UZZDIRMAZ CONTA	
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D		DATE OF PRINT		PART NO.	
FIRST USED ON				GP-22				MAT'L NET		ENGR.						8306502	